**Quality Inspector / CMM Inspector**

**Responsibilities:**

• Must have GD&T experience and capable of reading and interpreting complex blueprints

• Able to program CMM for complex machined parts using PC DMIS and or Calypso software

• Performs in-process and final inspections using CMM and other precision measuring equipment IAW documented requirements and reports on all discrepancies

• Performs first article inspections and completes all associated documentation

• Must be proficient with precision inspection tools (height gauge, calipers, micrometers, bore gauges, indicators, surface plate inspection, profilometers, thread gages etc.

• Inspect parts and certifications from external outside processing sources for compliance to customer and blueprint requirements (heat treat, anodize, metal spray, paint,)

• Be highly attentive to details, effectively work with peers based on set priorities

• Will be required to complete DIP (Detailed Inspection Plans) and other AS9102 related documentation including Net-Inspect, InspectionXpert

 • Be an effective communicator and able to interact with other departments and management

 **Essential Skills & Experience:**

 To perform the job successfully, an individual should demonstrate the following competencies:

• Three to five years' experience of GD&T inspection (Y14.5) of aerospace products

• Proficient in precision inspection equipment/tools and their proper use

• High School or GED required, degree or completed apprenticeship from and accredited trade school a plus

• Must be able to read blueprints, interpret work instructions, strong PC skills and knowledge with Microsoft Word and Excel